



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	back plate	3/4" Steel	1
2	upright plate	1" steel	1
3	font mock up	1/4" Stainless steel	1
4	mount plate	20x8x1" GR50	3
5	15 in rebar	#4 Rebar x16"	11
6	157 in rebar	#4 Rebar x 148"	4
7	41.5 in rebar	#4 Rebar x 40"	8
8	16in bolt anchor	crs-1"/A36	6
9	1in nut	1" threaded nut 2" long	6
10	front nut .375 in		4
11	rock base	Not provided by Finn-Kool	1

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 SURFACE FINISH:
 TOLERANCES:
 LINEAR:
 ANGULAR:

FINISH:

DEBURR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

REVISION

NAME	SIGNATURE	DATE	TITLE:
DRAWN			
CHK'D			
APPV'D			
MFG			
Q.A			

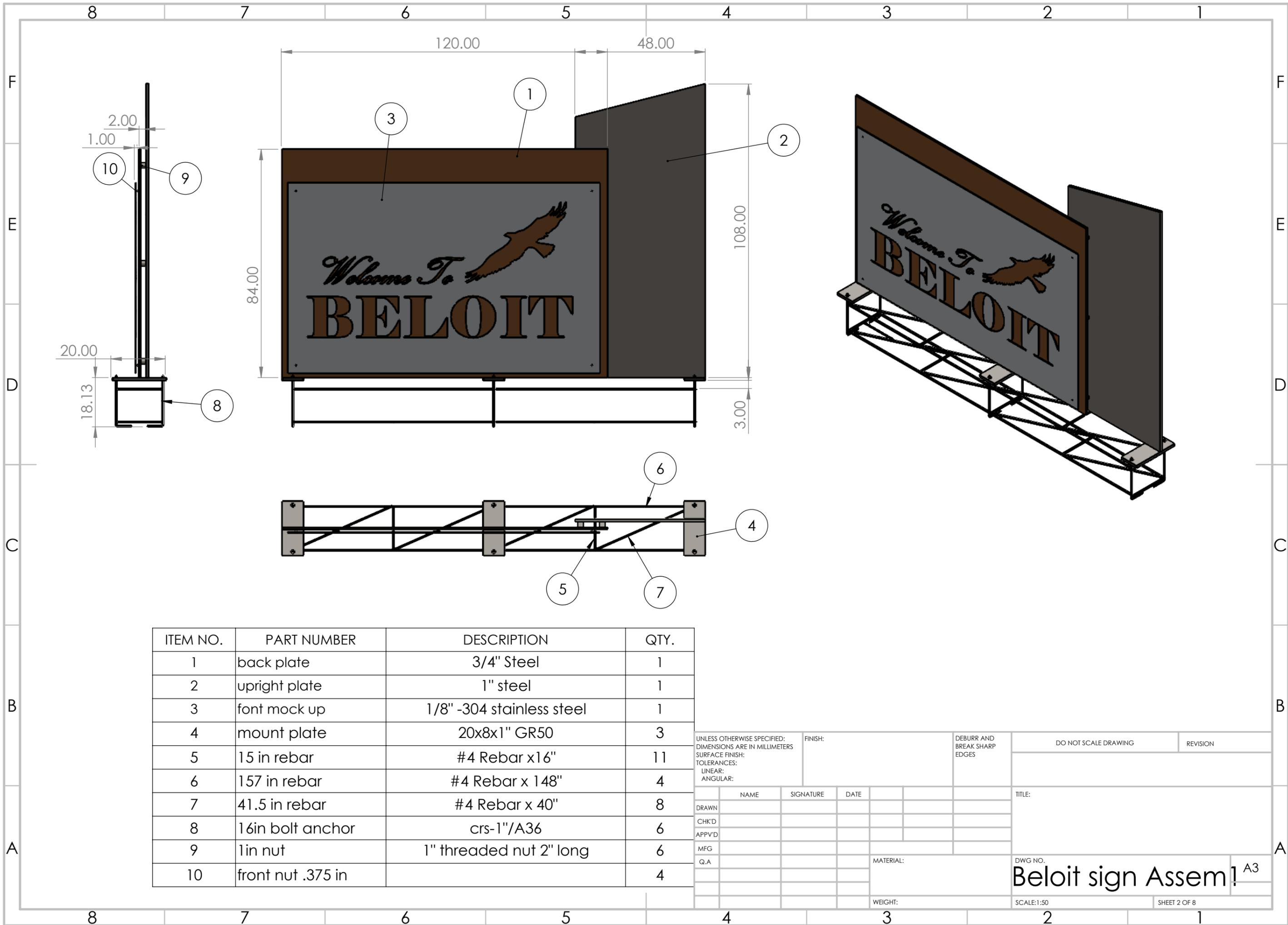
MATERIAL:

WEIGHT:

DWG NO. **Beloit sign Assem!** A3

SCALE:1:50

SHEET 1 OF 8



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	back plate	3/4" Steel	1
2	upright plate	1" steel	1
3	font mock up	1/8" -304 stainless steel	1
4	mount plate	20x8x1" GR50	3
5	15 in rebar	#4 Rebar x16"	11
6	157 in rebar	#4 Rebar x 148"	4
7	41.5 in rebar	#4 Rebar x 40"	8
8	16in bolt anchor	crs-1"/A36	6
9	1in nut	1" threaded nut 2" long	6
10	front nut .375 in		4

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 SURFACE FINISH:
 TOLERANCES:
 LINEAR:
 ANGULAR:

FINISH:

DEBURR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

REVISION

NAME SIGNATURE DATE

TITLE:

DRAWN

CHK'D

APPV'D

MFG

Q.A

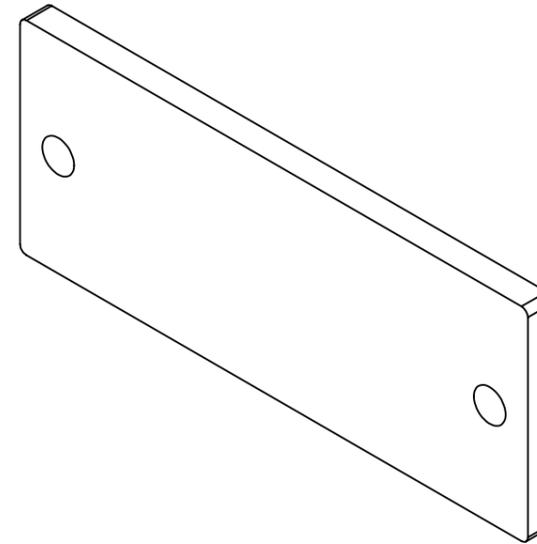
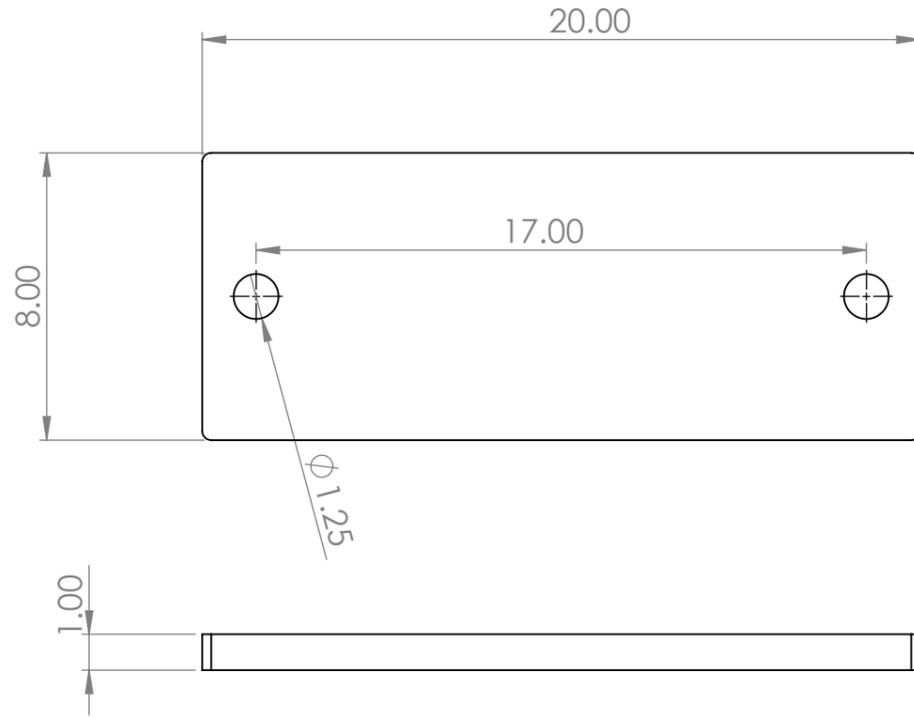
MATERIAL:

DWG NO. **Beloit sign Assem!** A3

WEIGHT:

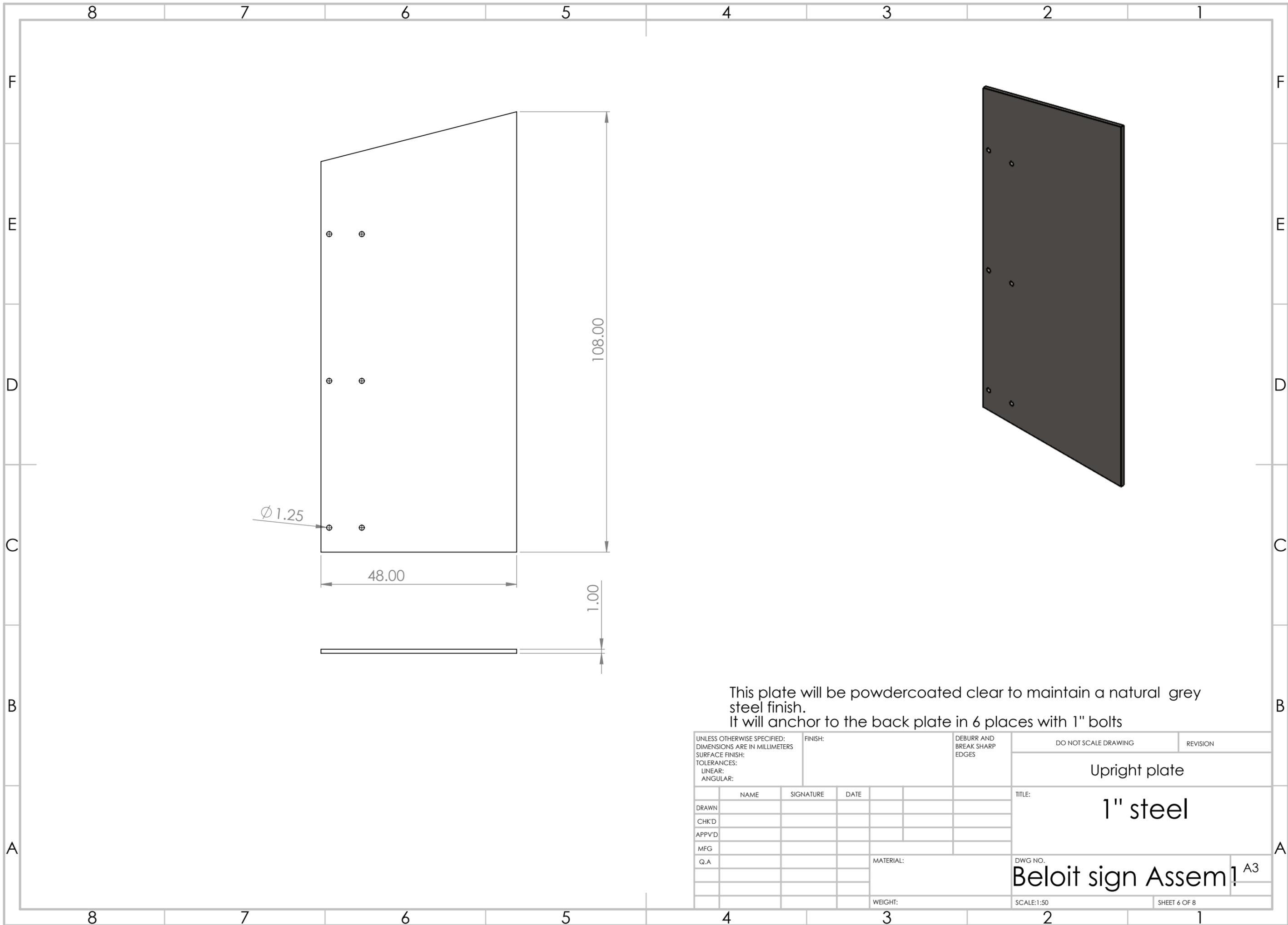
SCALE:1:50

SHEET 2 OF 8



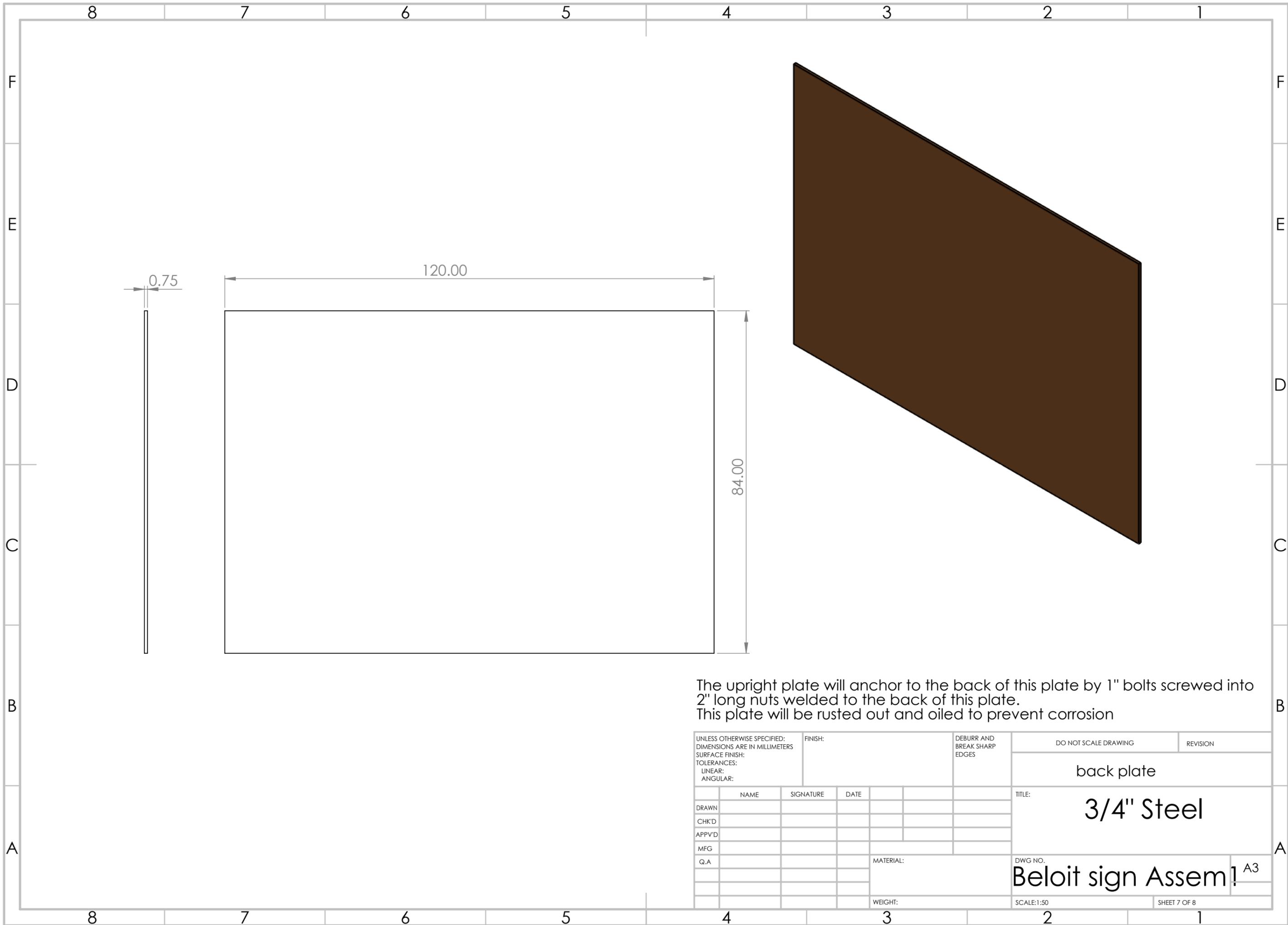
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
								20x8x1 GR50			
								TITLE: mount plate			
						MATERIAL:		DWG NO.		A3	
						WEIGHT:		SCALE:1:50		SHEET 5 OF 8	
DRAWN	NAME	SIGNATURE	DATE								
CHK'D											
APPV'D											
MFG											
Q.A											

Beloit sign Assem!



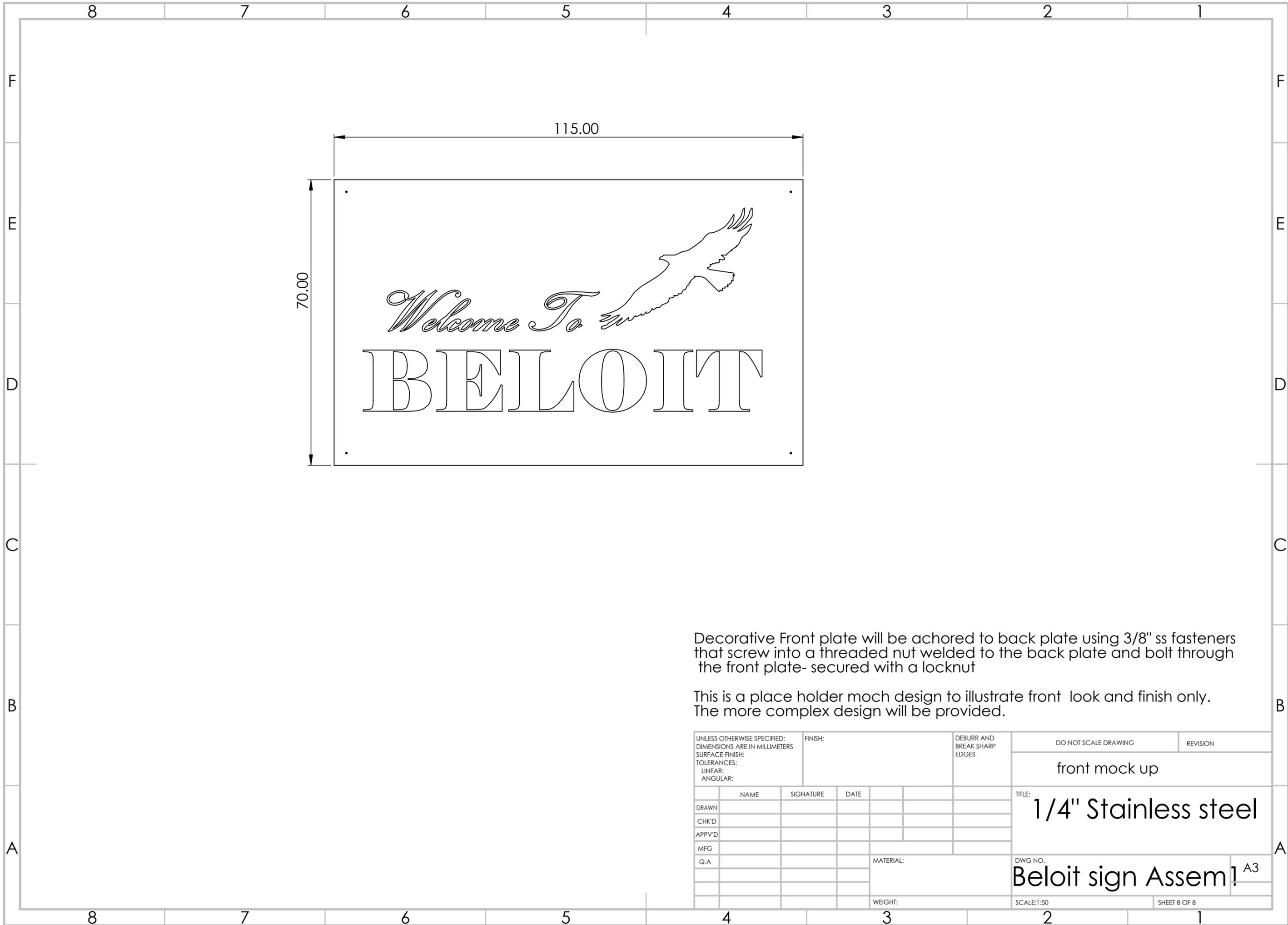
This plate will be powdercoated clear to maintain a natural grey steel finish.
 It will anchor to the back plate in 6 places with 1" bolts

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
SURFACE FINISH:						TITLE: Upright plate 1" steel			
TOLERANCES: LINEAR: ANGULAR:									
	NAME	SIGNATURE	DATE			DWG NO. Beloit sign Assem1		A3	
DRAWN									
CHK'D									
APPV'D									
MFG									
Q.A					MATERIAL:	SCALE:1:50		SHEET 6 OF 8	
					WEIGHT:				



The upright plate will anchor to the back of this plate by 1" bolts screwed into 2" long nuts welded to the back of this plate.
 This plate will be rusted out and oiled to prevent corrosion

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
SURFACE FINISH:						back plate			
TOLERANCES: LINEAR: ANGULAR:								TITLE: 3/4" Steel	
	NAME	SIGNATURE	DATE						
DRAWN									
CHK'D									
APPV'D									
MFG									
Q.A						MATERIAL:		DWG NO.	Beloit sign Assem! A3
								SCALE:1:50	SHEET 7 OF 8
						WEIGHT:			



Decorative Front plate will be achored to back plate using 3/8" ss fasteners that screw into a threaded nut welded to the back plate and bolt through the front plate- secured with a locknut

This is a place holder moch design to illustrate front look and finish only. The more complex design will be provided.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
SURFACE FINISH:						front mock up			
TOLERANCES: LINEAR: ANGULAR:						TITLE: 1/4" Stainless steel			
	NAME	SIGNATURE	DATE			DWG NO. Beloit sign Assem1		A3	
DRAWN						SCALE:1:50		SHEET 8 OF 8	
CHK'D									
APPV'D									
MFG									
Q.A					MATERIAL:				
					WEIGHT:				